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**Component - Plastics****E239834**[\[guide info\]](#)**DOW ITALIA SRL**

Via Carpi 29, Correggio Re 42015 IT

**Voraforce™ TJ 1804 - Voraforce\* TJ 1854**

Polyurethane (PUR), furnished as two liquid components

Color	Min Thk (mm)	Flame Class	HWI	HAI	RTI Elec	RTI Imp	RTI Str
ALL	4.0-4.4	V-0	-	-	50	50	50
NC, WT, BK	4.0	V-0	-	-	50	50	50

Comparative Tracking Index (CTI): -

Inclined Plane Tracking (IPT): -

Dielectric Strength (kV/mm): -

Volume Resistivity (10<sup>x</sup> ohm-cm): -

High-Voltage Arc Tracking Rate (HVTR): -

High Volt, Low Current Arc Resis (D495): -

Dimensional Stability (%): -

ANSI/UL 94 small-scale test data does not pertain to building materials, furnishings and related contents. ANSI/UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by UL.

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**IEC and ISO Test Methods**

Test Name	Test Method	Units	Thk (mm)	Value
Flammability	IEC 60695-11-10	Class (color)	4.0-4.4	V-0 (ALL)
			4.0	V-0 (NC, WT, BK)
Glow-Wire Flammability (GWFI)	IEC 60695-2-12	°C	-	-
Glow-Wire Ignition (GWIT)	IEC 60695-2-13	°C	-	-
IEC Comparative Tracking Index	IEC 60112	Volts (Max)	-	-
IEC Ball Pressure	IEC 60695-10-2	°C	-	-
ISO Heat Deflection (1.80 MPa)	ISO 75-2	°C	-	-
ISO Tensile Strength	ISO 527-2	MPa	-	-
ISO Flexural Strength	ISO 178	MPa	-	-
ISO Tensile Impact	ISO 8256	kJ/m <sup>2</sup>	-	-
ISO Izod Impact	ISO 180	kJ/m <sup>2</sup>	-	-
ISO Charpy Impact	ISO 179-2	kJ/m <sup>2</sup>	-	-